

Amendments to and Listing of the Claims:

1. (Currently amended) A multi-layer lamination comprising:  
a paperboard core sandwiched between a first oriented plastic layer and a second oriented plastic layer wherein the orientations of the plastic layers cross at an angle between but not equal to zero degrees and 180 degrees relative to one another.
2. (Original) The multi-layer film in accordance with claim 1 wherein the orientation of the first plastic layer is an angle selected between 20 degrees and 70 degrees relative to the core and the orientation of the second plastic layer, relative to the core, is an angle that is complimentary to the angle of the first plastic layer.
3. (Original) The multi-layer film in accordance with claim 2 wherein where the first and second layers cross at an angle of about ninety degrees to one another.
4. (Original) The multi-layer film in accordance with claim 1 wherein the first and second plastic layers are polyolefins.
5. (Original) The multi-layer film in accordance with claim 4 wherein the polyolefin is polyethylene.
6. (Original) The multi-layer film in accordance with claim 1 further comprising a bonding media disposed between the plastic layers and the core.
- 7-18. Cancelled.
19. (New) The multi-layer film in accordance with claim 1 wherein the first and second oriented plastic layers are at an angle relative to a reference direction of the paperboard core.